

PART NUMBER

19-101

DESCRIPTION

Front Outer Track Control Arm Bush

INSTALLATION GUIDE

Contents (parts per pack):

4 x Polyurethane Bushes 4 x Mild Steel Washers

2 x Stainless Steel Sleeves 2 x M16 Nylock Nuts

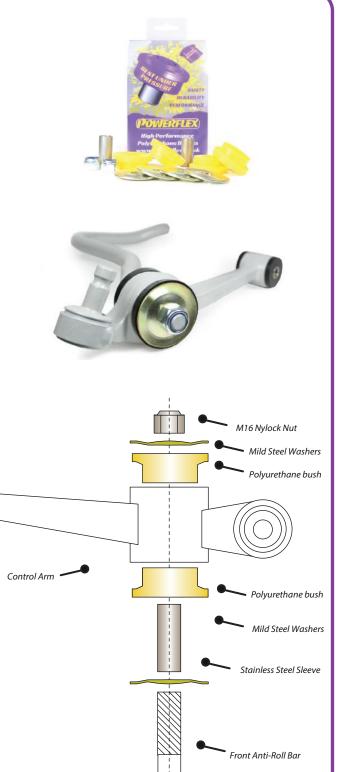
1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

- 1. Remove the arm from the vehicle and press out the original bush including the outer shell.
- 2. Clean any dirt and corrosion from the bore of the arm, removing any sharp edges or burrs around the bore with a rounded file.
- 3. Fit the polyurethane bushes to the control arm as shown in Fig 1.
- 4. Apply some of the supplied grease to the bore of the bush.
- 5. Insert the stainless steel sleeve into the bush until sitting flush at both ends.
- 6. Place one washer onto the anti-roll bar taking note of the shape and how this will mate with the bush shape.
- 7. Fit the control arm onto the anti-roll bar, followed by the second washer and M16 nut. Finger tighten to maintain the washer position.
- 8. Re-fit the arm to the vehicle and tighten the M16 nut.
- 9. Tension all hardware to manufacturers recommended torque settings.



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Figure 1

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